

## Technical Data Sheet

**Hostacom HKG 247T BLACK**

Polypropylene Compounds

**Product Description**

Hostacom HKG 247T BLACK is a 40% glass fiber reinforced PP homopolymer, with very high stiffness, low melt flow rate, low creep under load at elevated temperatures and very high thermal resistance. The product is available in black color, pellet form.

*This grade is not intended for medical, pharmaceutical, food and drinking water applications.*

<b>Application</b>	Automotive Parts
<b>Market</b>	Automotive
<b>Processing Method</b>	Injection Molding
<b>Attribute</b>	High Stiffness

<b>Typical Properties</b>	<b>Nominal Value</b>	<b>Units</b>	<b>Test Method</b>
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	4	g/10 min	ISO 1133-1
Melt Volume Flow Rate, (230 °C/2.16 kg)	4	cm <sup>3</sup> /10 min	ISO 1133-1
Density, (23 °C)	1.22	g/cm <sup>3</sup>	ISO 1183-1/A
<b>Mechanical</b>			
Flexural Modulus, (23 °C, Tech. A)	9800	MPa	ISO 178/A1
Tensile Modulus, (23 °C)	9000	MPa	ISO 527-1, -2
Tensile Stress at Break, (23 °C)	108	MPa	ISO 527-1, -2
Tensile Strain at Break, (23 °C)	2.5	%	ISO 527-1, -2
<b>Impact</b>			
Charpy Impact Strength - Notched			
(23 °C)	11	kJ/m <sup>2</sup>	ISO 179-1/1eA
(0 °C)	10	kJ/m <sup>2</sup>	ISO 179-1/1eA
(-30 °C)	10	kJ/m <sup>2</sup>	ISO 179-1/1eA
Charpy Impact Strength - Unnotched, (23 °C)	45	kJ/m <sup>2</sup>	ISO 179-1/1eU
<b>Thermal</b>			
Vicat Softening Temperature, (B50)	142	°C	ISO 306
Deflection Temperature Under Load, (1.80 MPa, Unannealed)	150	°C	ISO 75A-1, -2